

Call: **(207) 753-0033**

## 2018 AUDI A6 PREMIUM PLUS

**\$15,990**



867 CENTER ST AUBURN  
ME,04210

[Scan QR Code or Click Here](#)



**VIN: WAUG3AFC9JN001159**

**STK#: D1815742**

**EXTERIOR COLOR: MOONLIGHT BLUE METALLIC**

**DRIVETRAIN: ALL WHEEL DRIVE**

**TRIM: PREMIUM PLUS**

**CONDITION: USED**

**MPG HIGHWAY: 29**

**COLOR: MOONLIGHT BLUE METALLIC**

**MILEAGE: 100219**

**INTERIOR COLOR: NOUGAT BROWN**

**TRANSMISSION: AUTOMATIC**

**ENGINE: V6 CYLINDER ENGINE**

**MPG CITY: 20**

**DESCRIPTION/OPTIONS:** This 2018 Audi A6 Premium Plus offered in BLUE will make a great addition to your family or business! Here are just a few features this vehicle has to offer:  
Premium Plus Package (\$2,200 value)  
4-Zone Automatic Climate Control  
Bose Surround Sound System with Subwoofer  
Illuminated Aluminum Door Sills  
LED Interior Lighting Package  
Plus LED Headlights  
Heated Auto-Dimming Power-Folding Exterior Mirrors  
Power Adjust Steering Column with Memory  
Audi Side Assist with Pre Sense Rear  
Convenience Cruise control - Set it and forget it. Road trips used to be stressful, until cruise control set the pace. Simply set the desired speed and it will maintain that speed without driver intervention. This can help minimize driver fatigue and improve overall fuel economy. Meet your ultimate co-pilot; cruise control.  
Safety and Security  
Rear camera - Watching your back! The rear camera helps you see obstacles and hazards you otherwise couldn't by showing enhanced images of what is behind you. The rear camera is an extra set of eyes that's both convenient and safe. Brake assist - Stop right there. Something jumps out into the middle of the road and you need to stop now! With brake assist, you will. It uses the speed of the brake pedal's travel to sense panic braking, then applies all available power to boost your stopping power. Brake assist can stop the accident before it is one.  
Technology and Telematics  
Smart device mirroring - Smartphone, meet smart car. You can control your device through your vehicle's infotainment system. Smart device mirroring brings together safety and convenience by making it easier to find what you're looking for while keeping your eyes on the road.  
Mobile hotspot - WiFi on the fly. Connect your devices to the Internet through your vehicle's private mobile hotspot and take the internet wherever your journey takes you, without eating up your data allowance. Find the hotspot with mobile hotspot.  
This vehicle comes with a State of Maine inspection sticker as well as a 30-day plate!  
We also offer extended warranties for an additional fee. Please call 207-333-3558 and speak with Eric for further details or email us at sales@lakecityexports.com.  
Also ask us about our AMAZING NEW GAP program! Buy Gap Coverage through us and if your vehicle becomes a total loss, we will give you \$1000 towards the purchase of a new vehicle here at Lake City Exports!  
**DISCLAIMER:** Vehicle may or may not have equipment/options listed due to the fact that it is computer generated when VIN # is entered into the system and is listed with ALL options available within that package but this does not actually mean this vehicle may be equipped with it.

PREMIUM PLUS PACKAGE

Lake City Exports



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